22250 BUCKSHOT TRUCK BED COATING KIT

SURFACE PREPARATION:
1. Wash truck bed area thoroughly with soap and water to remove contaminates that solvent based cleaner cannot remove effectively. Rinse thoroughly.
2. Before sanding: remove all surface contaminates by properly cleaning metals with 13520 Wax and Grease Remover. Clean
3. Wipe dry while the surface is still wet.
4. Remove all rust by grinding or sand blasting, then blow the surface to remove debris. 5. Sand bare metal area with 80-180 grits abrasive. Sand old finish with 180 or 220 grit by hand or by machine, re-clean with 13520 Wax and Grease Remover.
6. Allow solvent to evaporate thoroughly.
7. Mask entire vehicle (including locks and hinges) except area to be coated.
8. Prime bare metal area with 13100 Self Etching Primer aerosol (Gray)
9. Prime large areas of bare metal with 2K Epoxy Primer/Sealer. Select color: Gray (13172), Black (13174), White (13176)

TINTING: If tinting, tint Part A (resin) before adding Part B (activator). Universal tints such as IMC Tint colorants from Pro Form, may be used up to 10% by weight to tint this product. When using other universal tints, make sure they are compatible with polyurethane coatings.
Note: adding more than 10% by weight tint will result in the inability to shake the combined A & B product to a good mixture and possible failure of performance.
MIX: Ratio: 3:1 3 parts of Part A (resin) 1 part of Part B (activator)
1. Take off lids on cans of part A and B and pull the tab off of Part B can.
2. Using mixing cup supplied, measure 5 oz of Part B (activator) and slowly pour into Part A (resin).
3. Replace lid on Part A can, and shake for 2 minutes.
4. Measure another 5 oz of Part B (activator) and slowly pour into Part A (resin). There should be a total of 10 oz of part B (activator) into each can of Part A (resin). Replace cap and shake for another 2 minutes. Note: the part A can (resin) is voluntarily under filled to accommodate 10oz of part B (activator).
5. Repeat step 1 to 5 for all material needed. Always add part B (activator) in two steps and shaking between additions.
6. Mix all spraying material needed for the job prior of beginning the application.

POT LIFE: Approximately 1 hour @ 70°F (21°C)
FORCE DRYING: Can be force dried in one hour after application. Solvent purge in booth with air for 15 minutes then bake at 140°F for 30 minutes.
DRY TIME: Dry to touch @ 70°F (21°C) - <1 hour Cure time: light duty - 2 days Regular duty - 5 days
Delivery: Allow 10 – 12 hours of drying time prior to delivery.
DO NOT PUT HEAVY LOADS ON SURFACE UNTIL FULLY CURED. This product is not recommended for use in temperatures below 16°C (60°F). Usage below these temperatures will affect dry times and performance.
SPRAY
1. If spraying: Screw the dip tube to gun. Attach the Buck Shot applicator gun (26174) to one of the catalyzed resin cans. For roll-on application: use a semi smooth roller, brush and a pan and follow steps 4-5-6.
2. Adjust air pressure to 60-70 psi at the applicator gun.
3. Hold the applicator gun approximately 12-16” from the surfaces to be sprayed.
4. Coat the front and sides of the truck bed

IMPORTANT: Remove the masking tape and material while coating is still wet.
RECOATING: Subsequent coat may be applied after a 60 minutes
REPAIRS: Future touch-ups can be carried out after cleaning and degreasing the surface.
CLEANING INSTRUCTIONS: Clean gun and other equipment immediately with 13520 Wax and Grease Remover.

Pro Form Products Ltd. 604 McGeachie Drive, Milton, ON L9T 3Y5
Phone: 905-878-4990 1-800-387-7981 Fax: 905-878-1189 e-mail: info@proformproducts.com